#### International Accelerator School 2023 Superconducting Science and Technology for Particle Accelerators

#### **Linear Optics 3: Magnets**

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https://indico.lightsource.ca/event/6/timetable/#20230712

Happy Birthday to Patrick Stewart, Harrison Ford, and Live Aid! Happy Embrace Your Geekiness Day!



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## **Overview**

- Review: Maxwell
  - Parameterizing fields in accelerator magnets
  - Symmetries, comments about magnet construction
- Relating currents and fields
  - Equipotentials and contours, dipoles and quadrupoles
  - Thin magnet kicks and that ubiquitous rigidity
  - Complications: hysteresis, end fields
- More details about dipoles
  - Sector and rectangular bends; edge focusing
- Intro to superconducting magnets
  - RHIC, LHC, EIC, and beyond

#### **Other References**

- Magnet design and a construction is a specialized field all its own
  - Electric, Magnetic, Electromagnetic modeling
    - 2D, 3D, static vs dynamic
  - Materials science
    - Conductors, superconductors, ferrites, superferrites
  - Measurements and mapping
    - e.g. g-2 experiment: 1 PPM field uniformity, 14m SC dipole
- Entire USPAS courses have been given on just superconducting magnet design
  - <u>http://www.bnl.gov/magnets/staff/gupta/scmag-course/</u> (Ramesh Gupta and Animesh Jain, BNL)

#### g-2 magnet



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# **EM/Maxwell Review I**

Relativistic Lorentz force

$$\frac{d(\gamma m \vec{v})}{dt} = q\left(\vec{E} + \vec{v} \times \vec{B}\right)$$

- For large γ common in accelerators, transverse magnetic fields are much more effective for changing particle momenta
- Can mostly separate E (RF, septa) and B (DC magnets)
  - Some exceptions, e.g. plasma wakefields, betatrons, RFQ
- Easiest/simplest: magnets with constant B field
  - Constant-strength optics
    - Most varying B field accelerator magnets change field so slowly that E fields are negligible
    - Consistent with constant (or slow-changing) field assumptions



#### EM/Maxwell Review II

• Maxwell's Equations for  $\vec{B}, \vec{H}$  and magnetization  $\vec{M}$  are

$$\vec{\nabla} \cdot \vec{B} = 0$$
  $\vec{\nabla} \times \vec{H} = \vec{j} + \epsilon_0 \frac{\partial \vec{E}}{\partial t} = \vec{j}$   $\vec{H} \equiv \vec{B}/\mu - \vec{M}$ 

• A magnetic vector potential  $\vec{A}$  exists

$$\vec{B} = \vec{\nabla} \times \vec{A}$$
 since  $\vec{\nabla} \cdot \vec{\nabla} \times \vec{A} = 0$ 

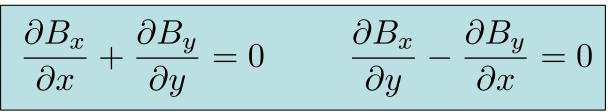
- Transverse 2D ( $B_z=H_z=0$ ), paraxial approx ( $p_{x,y} << p_0$ )
- Away from magnet coils (  $\vec{j} = 0, \ \vec{M} = 0$  )
  - Simple homogeneous differential equations for fields

$$\frac{\partial B_x}{\partial x} + \frac{\partial B_y}{\partial y} = 0$$

$$\frac{\partial B_x}{\partial y} - \frac{\partial B_y}{\partial x} = 0$$



#### **Parameterizing Solutions**

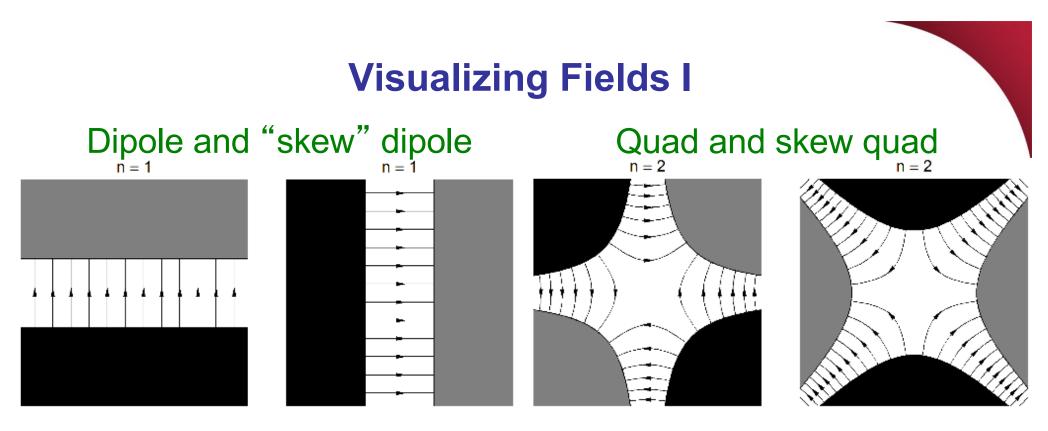


- What are solutions to these equations?
  - Constant field:  $\vec{B} = B_x x^0 \hat{x} + B_y y^0 \hat{y}$ 
    - Dipole fields, usually either only  $B_x$  or  $B_y$
    - 360 degree (2π) rotational "symmetry"
  - First order field:  $\vec{B} = (B_{xx}x + B_{xy}y)\hat{x} + (B_{yx}x + B_{yy}y)\hat{y}$ 
    - Maxwell reduces 4 vars to 2:  $B_s = B_{xx} = -B_{yy}$  and  $B_n = B_{xy} = B_{yx}$

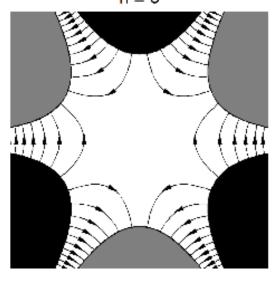
$$\vec{B} = B_n(x\hat{y} + y\hat{x}) + B_s(x\hat{x} - y\hat{y})$$

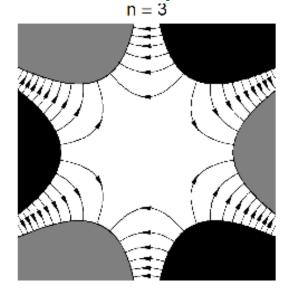
- Quadrupole fields, either normal B<sub>n</sub> or skew B<sub>s</sub>
- 180 degree ( $\pi$ ) rotational symmetry
- 90 degree rotation interchanges normal/skew
- Higher order…





# Sextupole and skew sextupole n=3





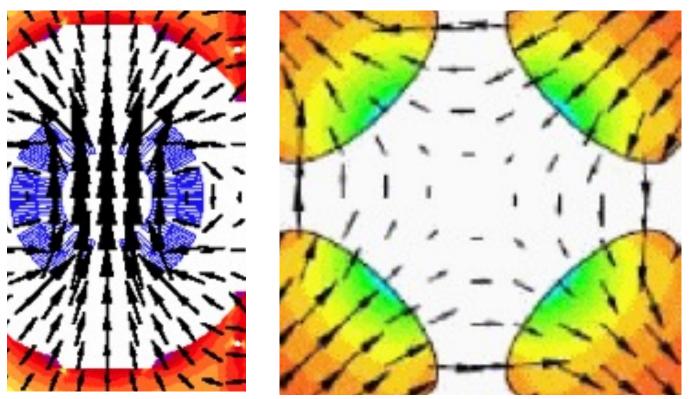


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### **Visualizing Dipole and Quadrupole Fields II**



#### LEP quadrupole field

LHC dipole: B<sub>v</sub> gives horizontal bending

LHC

field

dipole

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- LEP quadrupole: B<sub>y</sub> on x axis, B<sub>x</sub> on y axis
  - Horizontal focusing=vertical defocusing or vice-versa
  - No coupling between horizontal/vertical motion
    - Note the nice "harmonic" field symmetries



### **General Multipole Field Expansions**

- Rotational symmetries, cylindrical coordinates
  - Power series in radius r with angular harmonics in  $\boldsymbol{\theta}$

European vs American!



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$$x = r \cos \theta \qquad y = r \sin \theta$$
$$B_y = B_0 \sum_{n=0}^{\infty} \left(\frac{r}{a}\right)^n (b_n \cos n\theta - a_n \sin n\theta)$$
$$B_x = B_0 \sum_{n=0}^{\infty} \left(\frac{r}{a}\right)^n (a_n \cos n\theta + b_n \sin n\theta)$$

- Need "reference radius" a (to get units right)
- (b<sub>n</sub>,a<sub>n</sub>) are called (normal,skew) multipole coefficients
- We can also write this succinctly using de Moivre as

$$B_x - iB_y = B_0 \sum_{n=0}^{\infty} (a_n - ib_n) \left(\frac{x + iy}{a}\right)^n$$



# (But Do These Equations Solve Maxwell?)

Yes 
 Convert Maxwell's eqns to cylindrical coords

$$\frac{\partial B_x}{\partial x} + \frac{\partial B_y}{\partial y} = 0 \qquad \frac{\partial B_x}{\partial y} - \frac{\partial B_y}{\partial x} = 0$$
$$\frac{\partial (\rho B_\rho)}{\partial \rho} + \frac{\partial B_\theta}{\partial \theta} = 0 \qquad \frac{\partial (\rho B_\theta)}{\partial \rho} - \frac{\partial B_\rho}{\partial \theta} = 0$$

Aligning r along the x-axis it's easy enough to see

$$\frac{\partial}{\partial x} \Rightarrow \frac{\partial}{\partial r} \quad \frac{\partial}{\partial y} \Rightarrow \frac{1}{r} \frac{\partial}{\partial \theta}$$

In general it's (much, much) more tedious but it works

$$\frac{\partial r}{\partial x} = \frac{1}{\cos \theta}, \ \frac{\partial \theta}{\partial x} = \frac{-1}{r \sin \theta}, \ \frac{\partial r}{\partial y} = \frac{1}{\sin \theta}, \ \frac{\partial \theta}{\partial y} = \frac{1}{r \cos \theta}$$
$$\frac{\partial B_x}{\partial x} = \frac{\partial B_x}{\partial r} \frac{\partial r}{\partial x} + \frac{\partial B_x}{\partial \theta} \frac{\partial \theta}{\partial x} \dots$$

11

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#### **Multipoles**

 $(b,a)_n$  "unit" is 10<sup>-4</sup> (natural scale)  $(b,a)_n$  (US) =  $(b,a)_{n+1}$ 

coefficient	multipole	field	notes
$b_0$	normal dipole	$B_y = B_0 b_0$	horz. bending
$a_0$	skew dipole	$B_x = B_0 a_0$	vert. bending
$b_1$	normal quadrupole	$B_x = B_0\left(\frac{r}{a}\right)b_1\sin\theta = B_0\left(\frac{y}{a}\right)b_1$ $B_y = B_0\left(\frac{r}{a}\right)b_1\cos\theta = B_0\left(\frac{x}{a}\right)b_1$	focusing defocusing
<i>a</i> <sub>1</sub>	skew quadrupole	$B_x = B_0\left(\frac{r}{a}\right)a_1\cos\theta = B_0\left(\frac{x}{a}\right)a_1$ $B_y = -B_0\left(\frac{r}{a}\right)a_1\sin\theta = -B_0\left(\frac{y}{a}\right)a_1$	coupling
$b_2$	normal sextupole	$B_x = B_0 \left(\frac{r}{a}\right)^2 b_2 \sin(2\theta)$ $B_y = B_0 \left(\frac{r}{a}\right)^2 b_1 \cos(2\theta)$	nonlinear!

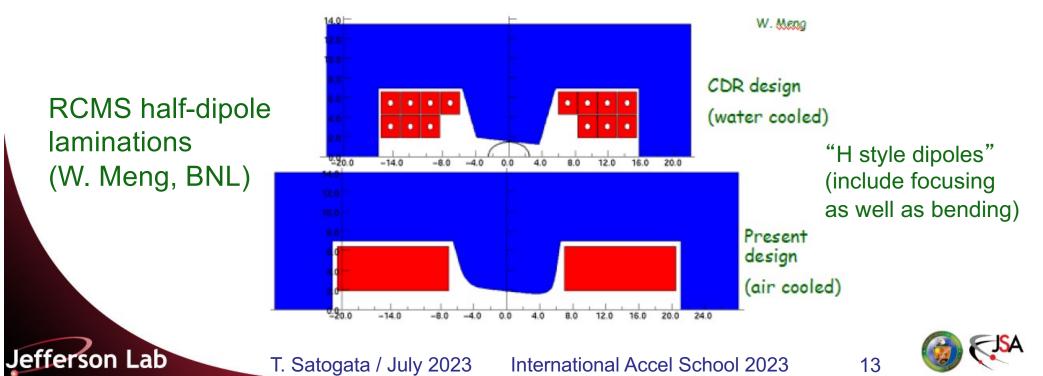
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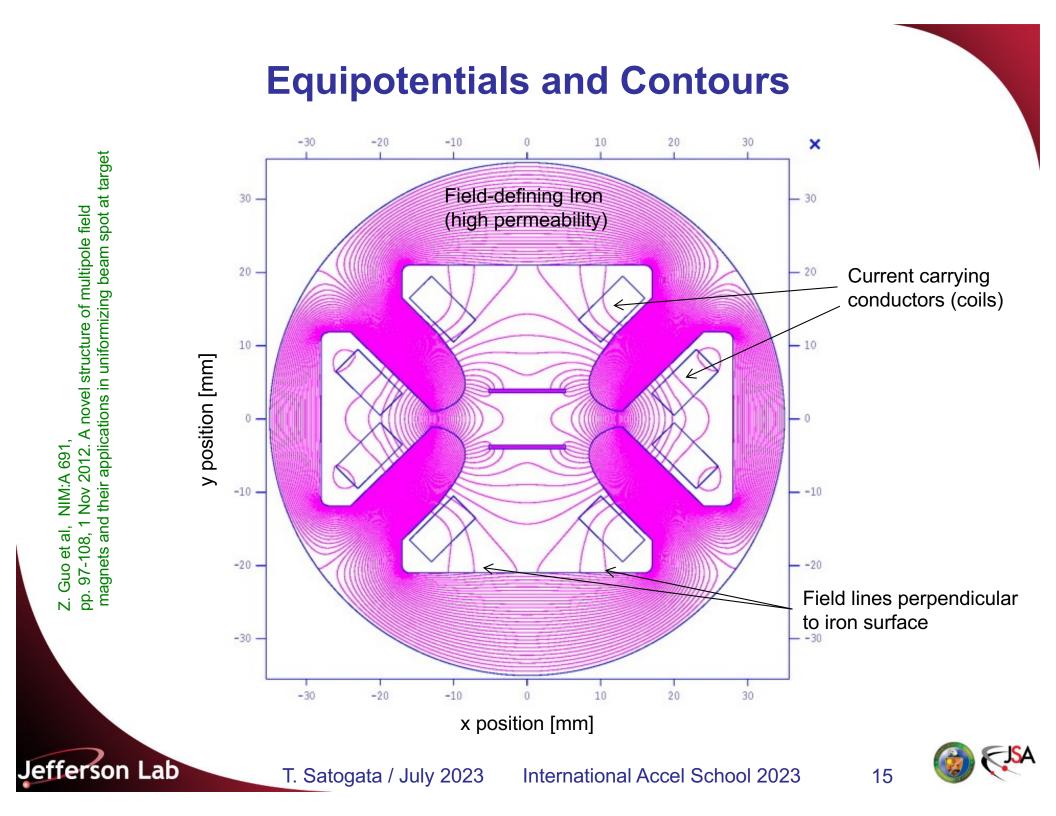
# **Multipole Symmetries**

- Dipole has  $2\pi$  rotation symmetry (or  $\pi$  upon current reversal)
- Quad has  $\pi$  rotation symmetry (or  $\pi/2$  upon current reversal)
- k-pole has 2π/k rotation symmetry upon current reversal
- We try to enforce symmetries in design/construction
  - Limits permissible magnet errors
  - Higher order fields that obey main field symmetry are called allowed multipoles



#### **Multipole Symmetries II**

- So a dipole (n=0, 2 poles) has allowed multipoles:
  - Sextupole (n=2, 6 poles), Decapole (n=4, 10 poles)...
- A quadrupole (n=1, 4 poles) has allowed multipoles:
  - Dodecapole (n=5, 12 poles), Twenty-pole (n=9, 20 poles)...
- General allowed multipoles: (2k+1)(n+1)-1
  - Or, more conceptually, (3,5,7,...) times number of poles
- Other multipoles are forbidden by symmetries
  - Smaller than allowed multipoles, but no magnets are perfect
    - Large measured forbidden multipoles mean fabrication or fundamental design problems!
- Better magnet pole face quality with punched laminations
- Dynamics are usually dominated by lower-order multipoles



# **Equipotentials and Contours**

- Let's get around to designing some magnets
  - Conductors on outside, field on inside
  - Use high-permeability iron to shape fields: iron-dominated
    - Pole faces are very nearly equipotentials
    - We work with a magnetostatic scalar potential  $\Psi$
    - B, H field lines are perpendicular to equipotential lines of  $\Psi$

$$\vec{H} = \vec{\nabla} \Psi$$

 $\Psi = \sum_{n=0}^{\infty} \frac{a}{n+1} \left(\frac{r}{a}\right)^{n+1} \left[F_n \cos((n+1)\theta) + G_n \sin((n+1)\theta)\right]$ where  $G_n \equiv B_0 b_n / \mu_0, F_n \equiv B_0 a_n / \mu_0$ 

> This comes from integrating our B field expansion. Let's look at normal multipoles  $G_n$  and pole faces...



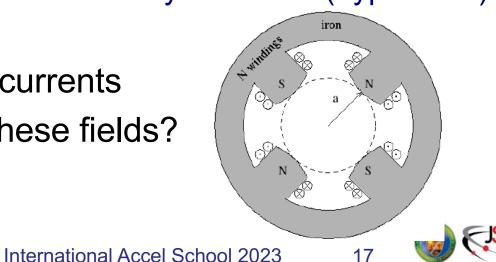
### **Equipotentials and Contours II**

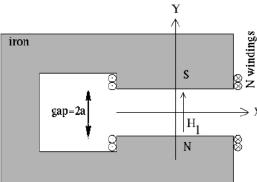
For general G<sub>n</sub> normal multipoles (i.e. for b<sub>n</sub>)

 $\Psi(\text{equipotential for } b_n) \propto r^{n+1} \sin[(n+1)\theta] = \text{constant}$ 

- Dipole (n=0):  $\Psi(\text{dipole}) \propto r \sin \theta = y$ 
  - Normal dipole pole faces are y=constant
- Quadrupole (n=1):
  - $\Psi$ (quadrupole)  $\propto r^2 \sin(2\theta) = 2xy$
  - Normal quadrupole pole faces are xy=constant (hyperbolic)
- So what conductors and currents are needed to generate these fields?

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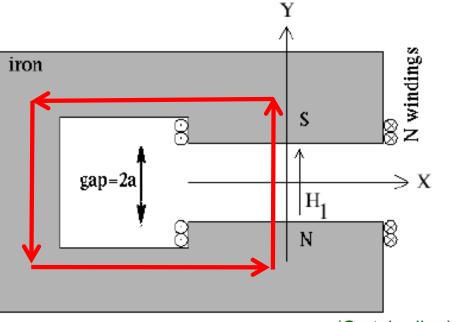


# **Dipole Field/Current**

 Use Ampere's law to calculate field in gap

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- N "turns" of conductor around each pole
- Each turn of conductor carries current I



(C-style dipole)

 $\Delta x' = \frac{BL}{(B\rho)}$ 

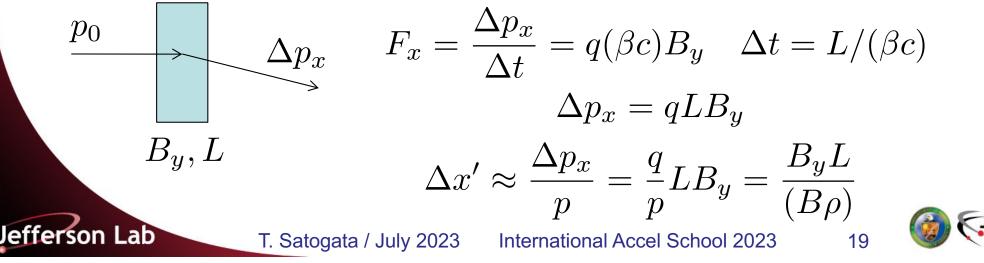
- Field integral is through N-S poles and (highly permeable) iron (including return path)  $2NI = \oint \vec{H} \cdot d\vec{l} = 2aH \implies H = \frac{NI}{a}, B = \frac{\mu_0 NI}{a}$
- NI is in "Amp-turns",  $\mu_0 \sim 1.257$  cm-G/A
  - So a=2cm, B=600G requires NI~955 Amp-turns



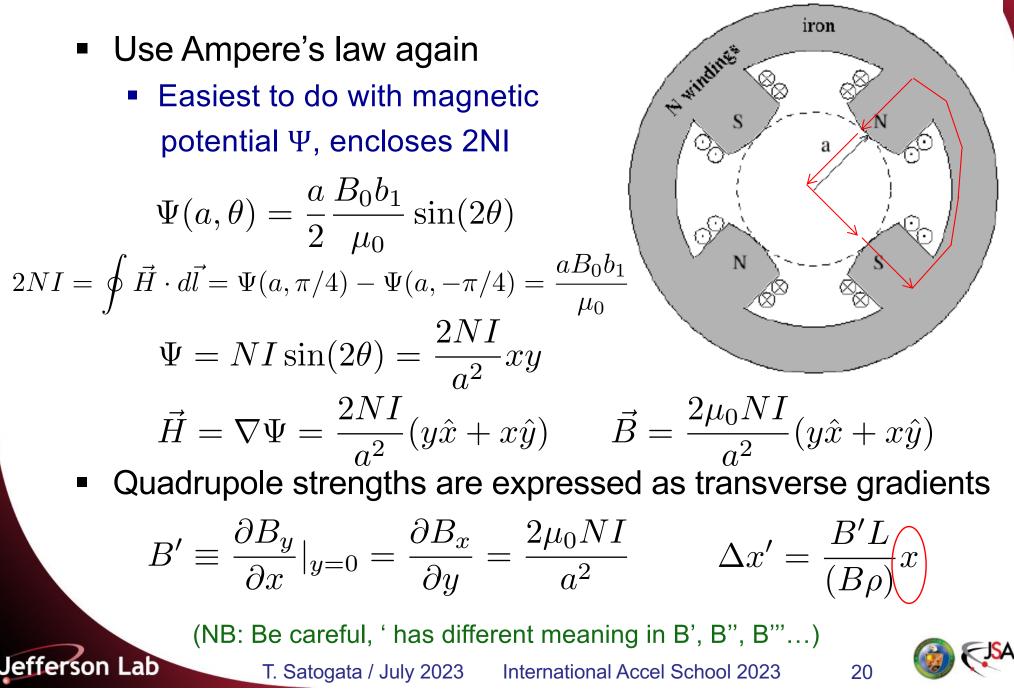
### Wait, What's That $\Delta x'$ Equation?

 $\Delta x' = \frac{BL}{(B\rho)} \longleftarrow \text{Field, length: Properties of magnet} \\ \longleftarrow \text{Rigidity: property of beam} \text{ (really p/q!)}$ 

- This is the angular transverse kick from a thin hardedge dipole, like a dipole corrector
  - Really a change in p<sub>x</sub> but paraxial approximation applies
  - The B in (Bρ) is not necessarily the main dipole B
  - The ρ in (Bρ) is not necessarily the ring circumference/2π
  - And neither is related to this particular dipole kick!



#### **Quadrupole Field/Current**



### **Quadrupole Transport Matrix**

Paraxial equations of motion for constant quadrupole field

$$\frac{d^2x}{ds^2} + kx = 0 \qquad \frac{d^2y}{ds^2} - ky = 0 \qquad s \equiv \beta ct$$
$$k \equiv \frac{B'}{(B\rho)} = \frac{2\mu_0 NI}{a^2} \left(\frac{q}{p}\right)$$

Integrating over a magnet of length L gives (exactly)

Focusing Quadrupole

Defocusing Quadrupole

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$$) = \begin{pmatrix} \cos(L\sqrt{k}) & \frac{1}{\sqrt{k}}\sin(L\sqrt{k}) \\ -\sqrt{k}\sin(L\sqrt{k}) & \cos(L\sqrt{k}) \end{pmatrix} \begin{pmatrix} x_0 \\ x'_0 \end{pmatrix} = \mathbf{M}_F \begin{pmatrix} x_0 \\ x'_0 \end{pmatrix}$$
$$) = \begin{pmatrix} \cosh(L\sqrt{k}) & \frac{1}{\sqrt{k}}\sinh(L\sqrt{k}) \\ \sqrt{k}\sinh(L\sqrt{k}) & \cosh(L\sqrt{k}) \end{pmatrix} \begin{pmatrix} y_0 \\ y'_0 \end{pmatrix} = \mathbf{M}_D \begin{pmatrix} y_0 \\ y'_0 \end{pmatrix}$$



### **Thin Quadrupole Transport Matrix**

Focusing  $\begin{pmatrix} x \\ x' \end{pmatrix}$ 

$$) = \begin{pmatrix} \cos(L\sqrt{k}) & \frac{1}{\sqrt{k}}\sin(L\sqrt{k}) \\ -\sqrt{k}\sin(L\sqrt{k}) & \cos(L\sqrt{k}) \end{pmatrix} \begin{pmatrix} x_0 \\ x'_0 \end{pmatrix} = \mathbf{M}_F \begin{pmatrix} x_0 \\ x'_0 \end{pmatrix}$$

Defocusing  $\begin{pmatrix} y \\ y' \end{pmatrix} = \begin{pmatrix} \cosh(L\sqrt{k}) & \frac{1}{\sqrt{k}}\sinh(L\sqrt{k}) \\ \sqrt{k}\sinh(L\sqrt{k}) & \cosh(L\sqrt{k}) \end{pmatrix} \begin{pmatrix} y_0 \\ y'_0 \end{pmatrix} = \mathbf{M}_D \begin{pmatrix} y_0 \\ y'_0 \end{pmatrix}$ 

- Quadrupoles are often "thin"
  - Focal length is much longer than magnet length
- Then we can use the thin-lens approximation  $L\sqrt{k} \ll 1$

Thin quadrupole approximation

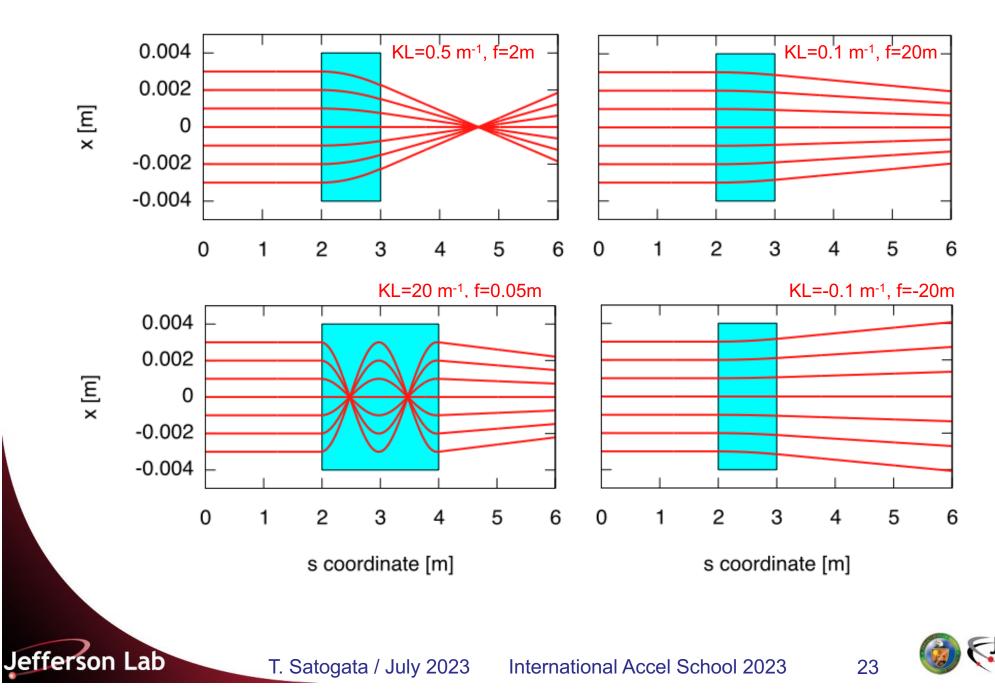
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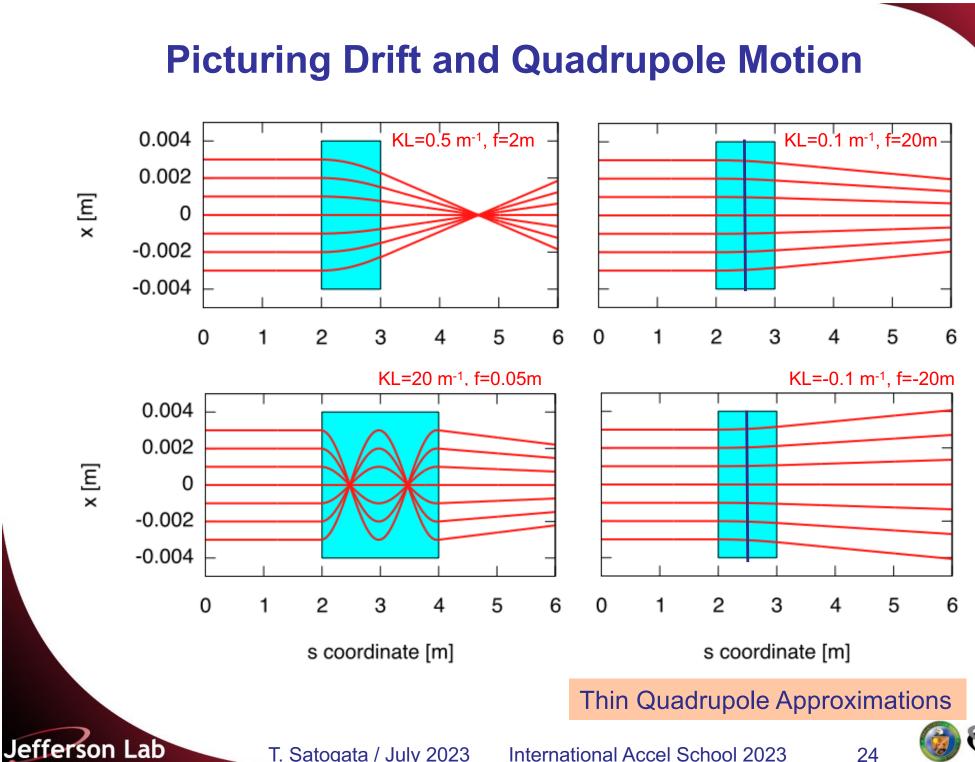
$$\mathbf{M}_{F,D} = \begin{pmatrix} 1 & 0\\ \mp kL & 1 \end{pmatrix} = \begin{pmatrix} 1 & 0\\ \mp \frac{1}{f} & 1 \end{pmatrix}$$

where f=1/(kL) is the quadrupole focal length

 $\Delta x' = \frac{B'L}{(Bo)}x$ 

# **Picturing Drift and Quadrupole Motion**





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### **Higher Orders**

• We can follow the full expansion for 2(n+1)-pole:

$$\Psi_n = NI\left(\frac{r}{a}\right)^{n+1}\sin((n+1)\theta)$$

 $H_x = (n+1)\frac{NI}{a}\left(\frac{r}{a}\right)^n \sin n\theta \qquad H_y = (n+1)\frac{NI}{a}\left(\frac{r}{a}\right)^n \cos n\theta$ 

For the sextupole (n=2) we find the nonlinear field as

$$\vec{B} = \frac{3\mu_0 NI}{a^3} [2xy\hat{x} + (x^2 + y^2)\hat{y}]$$

Now define a strength as an n<sup>th</sup> derivative

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$$B'' \equiv \frac{\partial^2 B_y}{\partial x^2}|_{y=0} = \frac{6\mu_0 NI}{a^3} \qquad \Delta x' = \frac{1}{2} \frac{B'' L}{(B\rho)} (x^2 + y^2)$$

(NB: Be careful, ' has different meaning in B', B", B"...)

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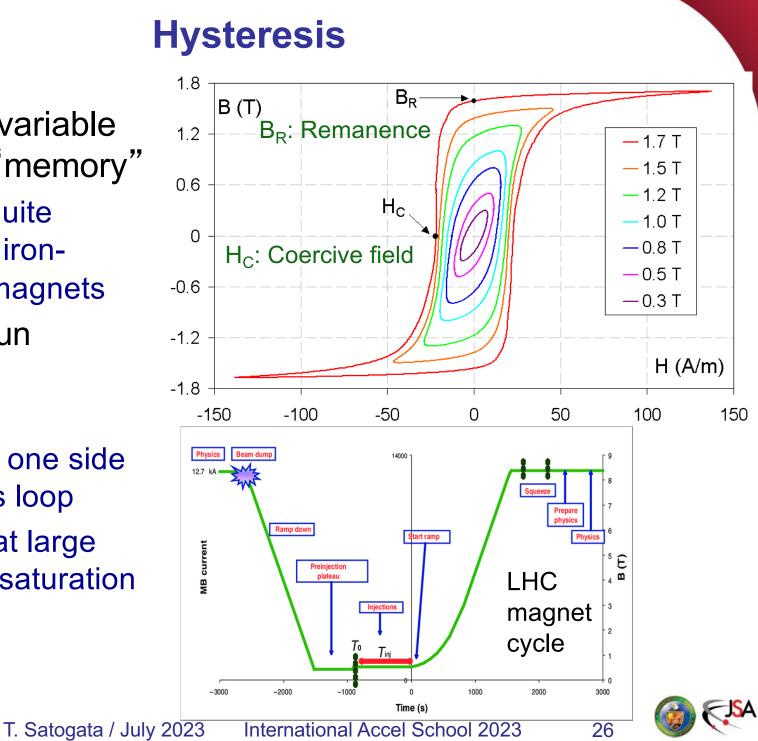


#### **Hysteresis**

- Magnets with variable current carry "memory" Hysteresis is quite important in irondominated magnets
- Usually try to run magnets "on hysteresis"

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e.g. always on one side of hysteresis loop Large spread at large field (1+ T): saturation Degaussing

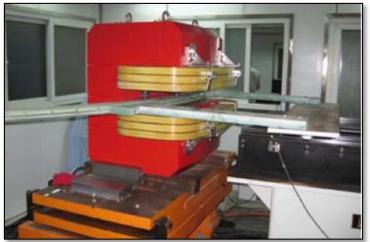


### **End Fields**

- Magnets are not infinitely long: ends are important!
  - Conductors: where coils usually come in and turn around
  - Longitudinal symmetries break down
  - Sharp corners on iron are first areas to saturate
  - Usually a concern over distances of ±1-2 times magnet gap
    - A big deal for short, large-aperture magnets; ends dominate!
- Solution: simulate... a lot
  - Test prototypes too

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 Quadratic end chamfer eases sextupoles from ends (first allowed harmonic of dipole)
 More on dipole end focusing...

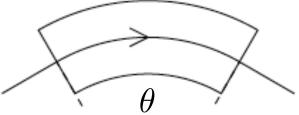


PEFP prototype magnet (Korea) 9 cm gap,1.4m long



### **Dipoles, Sector and Rectangular Bends**

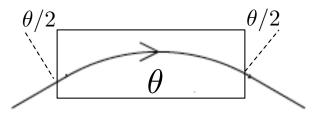
- Sector bend (sbend)
  - Beam design entry/exit angles are perpendicular to end faces



- Simpler to conceptualize, but harder to build
- Rectangular bend (rbend)

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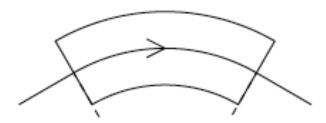
Beam design entry/exit angles are half of bend angle



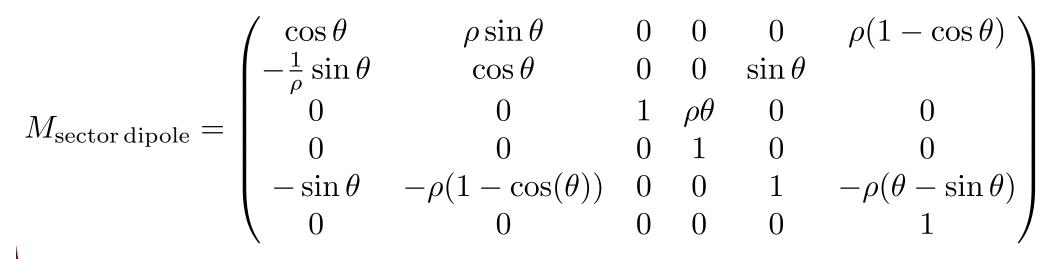
Easier to build, but must include effects of edge focusing



#### **Sector Bend Transport Matrix**



#### The dipole "rotation" that we see in phase space movies

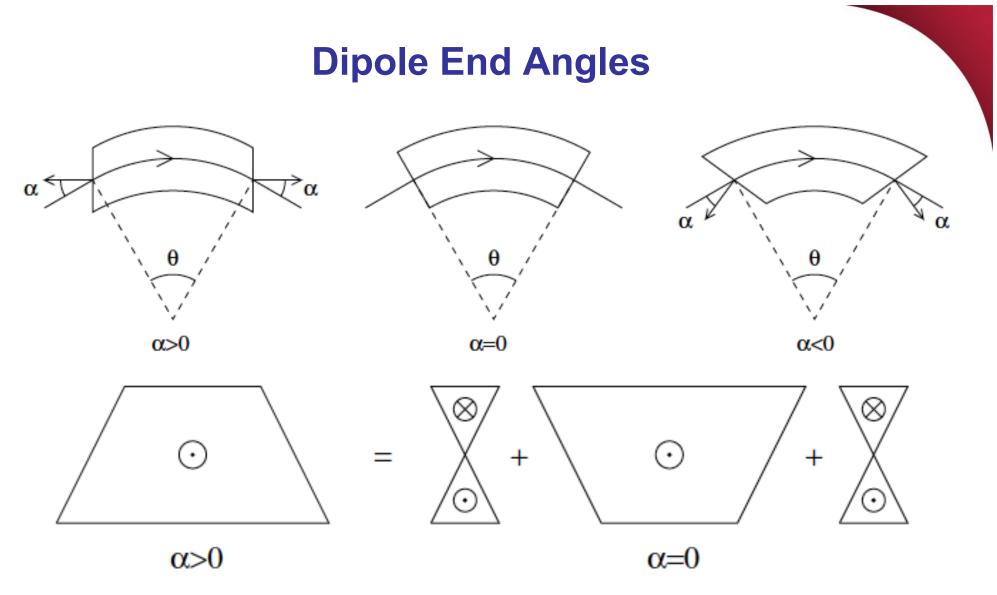


Has all the "right" behaviors

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But what about rectangular bends?





- We treat general case of symmetric dipole end angles
  - Superposition: looks like wedges on end of sector dipole
  - Rectangular bends are a special case

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### Kick from a Thin Wedge

 The edge focusing calculation requires the kick from a thin wedge

$$\Delta x' = \frac{B_z L}{(B\rho)}$$
What is L? (distance in wedge)  

$$\tan\left(\frac{\alpha}{2}\right) = \frac{L/2}{x}$$

$$L = 2x \tan\left(\frac{\alpha}{2}\right) \approx x \tan \alpha$$
So  $\Delta x' = \frac{B_z \tan \alpha}{(B\rho)} x = \frac{\tan \alpha}{\rho} x$ 

Here  $\rho$  is the curvature for a particle of this momentum!!



31

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#### **Dipole Matrix with Ends**

The matrix of a dipole with thick ends is then

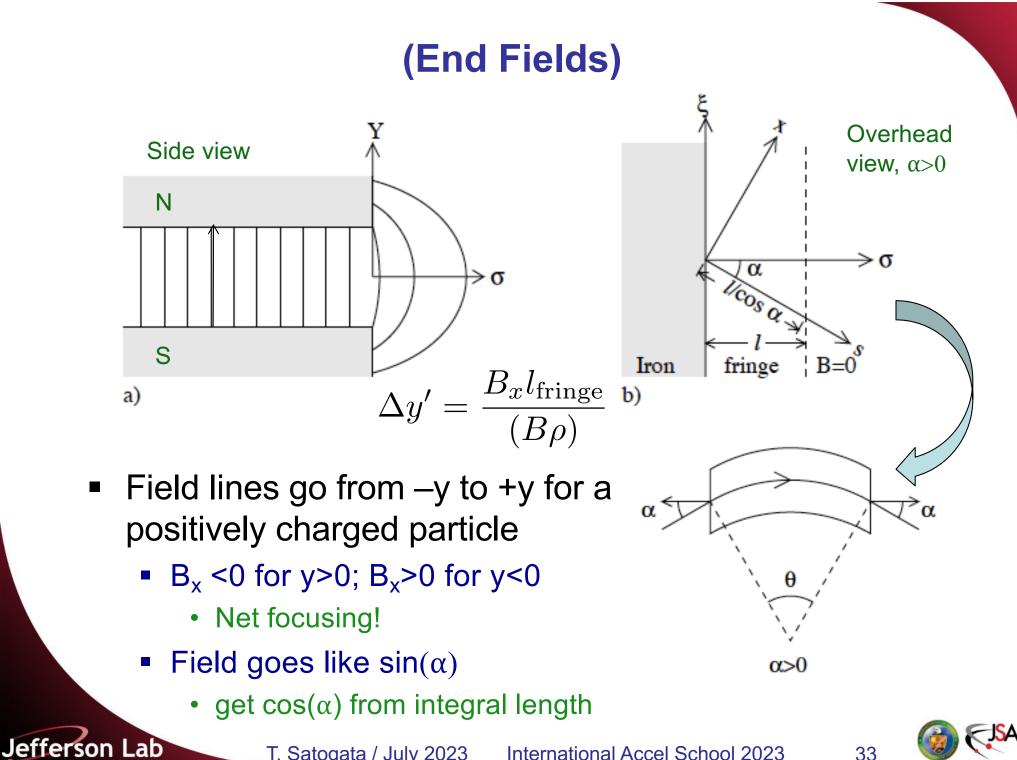
$$M_{\text{sector dipole}}(x, x', \delta) = \begin{pmatrix} \cos \theta & \rho \sin \theta & \rho(1 - \cos \theta) \\ -\frac{1}{\rho} \sin \theta & \cos \theta & \sin \theta \\ 0 & 0 & 1 \end{pmatrix}$$
$$M_{\text{end lens}} = \begin{pmatrix} 1 & 0 & 0 \\ \frac{\tan \alpha}{\rho} & 1 & 0 \\ 0 & 0 & 1 \end{pmatrix}$$

 $M_{\rm edge-focused\,dipole} = M_{\rm end\,lens} M_{\rm sector\,dipole} M_{\rm end\,lens}$ 

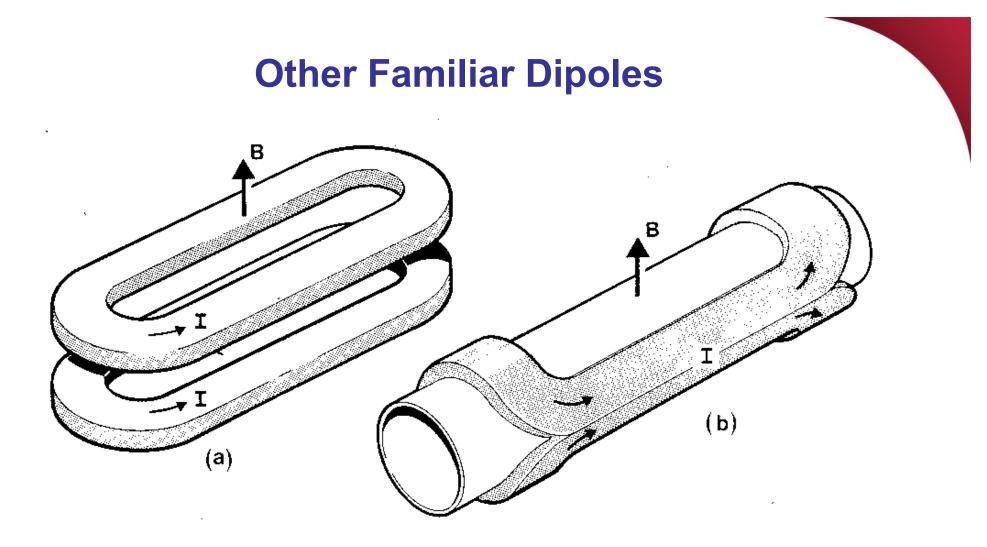
$$M_{\text{edge-focused dipole}} = \begin{pmatrix} \frac{\cos(\theta - \alpha)}{\cos \alpha} & \rho \sin \theta & \rho(1 - \cos \theta) \\ -\frac{\sin(\theta - 2\alpha)}{\rho \cos^2 \alpha} & \frac{\cos(\theta - \alpha)}{\cos \alpha} & \frac{\sin(\theta - \alpha) + \sin \alpha}{\cos \alpha} \\ 0 & 0 & 1 \end{pmatrix}$$

• Rectangular bend is special case where  $\alpha = \theta/2$ 

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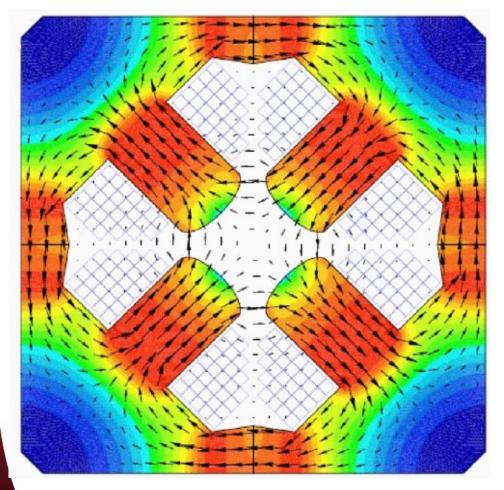


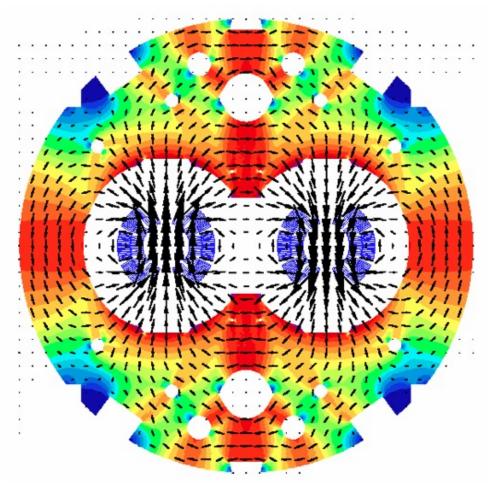


- Weaker, cheaper dipoles can be made by conforming coils to a beam-pipe (no iron)
- Relatively inexpensive, but not very precise
  - Field quality on the order of percent

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#### **Normal vs Superconducting Magnets**





#### LEP quadrupole magnet

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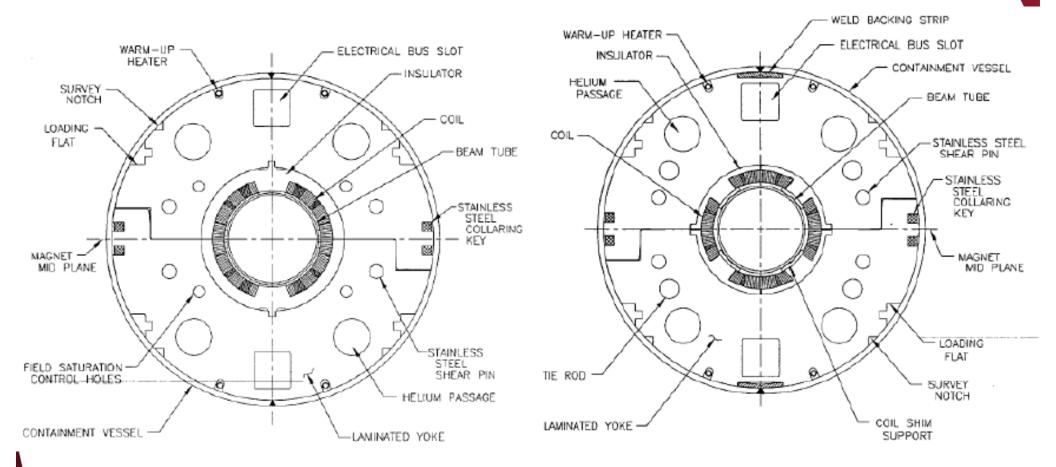
LHC dipole magnets (SC)

 Note high field strengths (red) where flux lines are densely packed together



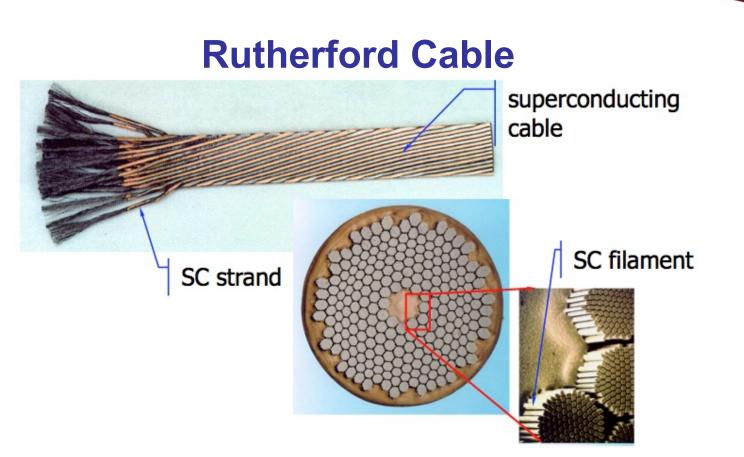


### **RHIC Dipole/Quadrupole Cross Sections**



RHIC  $cos(\theta)$ -style superconducting magnets and yokes NbTi in Cu stabilizer, iron yokes, saturation holes Full field design strength is up to 20 MPa (3 kpsi) 4.5 K, 3.45 Tesla Jefferson Lab





Superconducting cables: NbTi in Cu matrix

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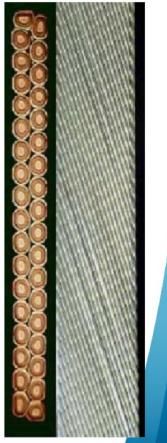
- Single 5 µm filament at 6T carries ~50 mA of current
- Strand has 5-10k filaments, or carries 250-500 A
- Magnet currents are often 5-10 kA: 10-40 strands in cable
  - Balance of stresses, compactable to stable high density



#### With respect to other types of high current cables, the Rutherford-type cable has the advantages of:

- Low void fraction and high engineering current density (~500-700 A/mm<sup>2</sup>)
- Improved flexibility for easy bending around the ends of small aperture magnets
- Easy stacking of cable in the coil straight parts
- Small thickness that allow fine tuning of field quality
- Well controlled geometry over long lengths (~km) for precise winding
- Reduced losses thanks to transposition of the strands
- Good mechanical stability, coupled with a minimum amount of degradation of the strands following compaction
- Reproducible low resistance splices promoting good current distribution.
- The main challenges of Rutherford cable are:
  - Large transverse Lorentz stress accumulation towards the coils that can become detrimental when dealing with brittle conductors
  - Full impregnation (mechanics, insulation) resulting in modest heat transfer
  - Mechanical stability of the cable in narrow coil heads
  - Stability versus external perturbations (energy releases) inducing training.







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TE/MSC Seminar J. Fleiter Sept 2021

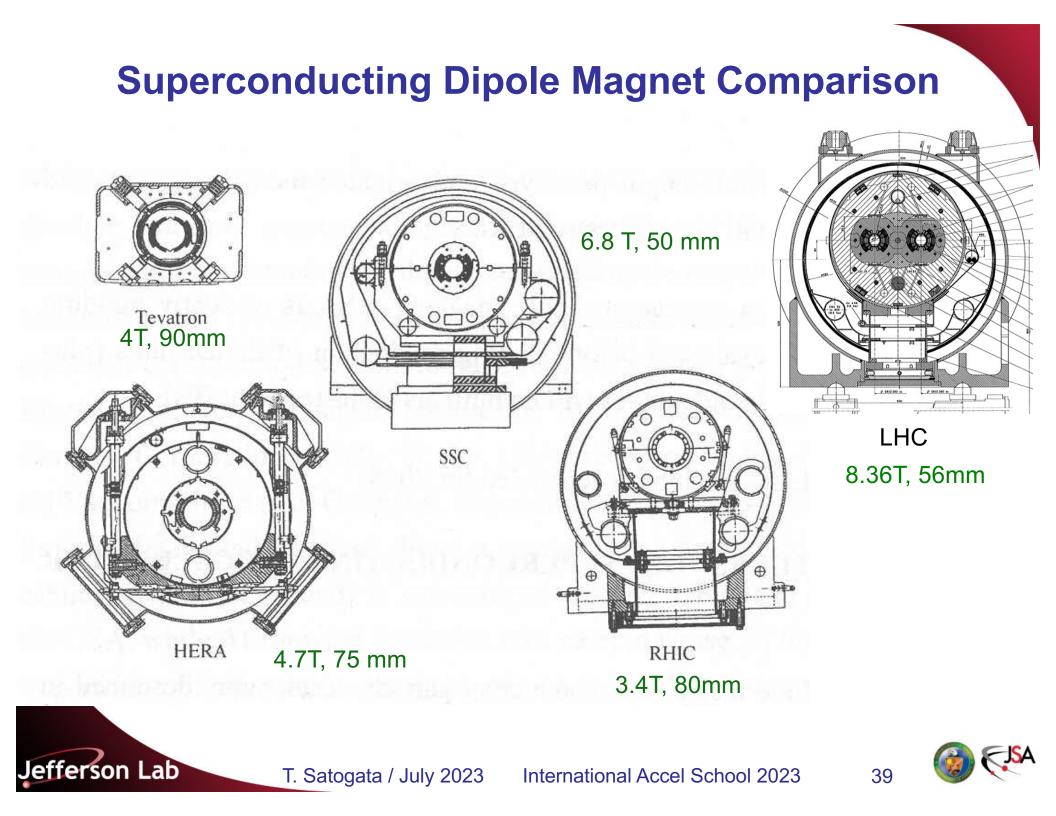


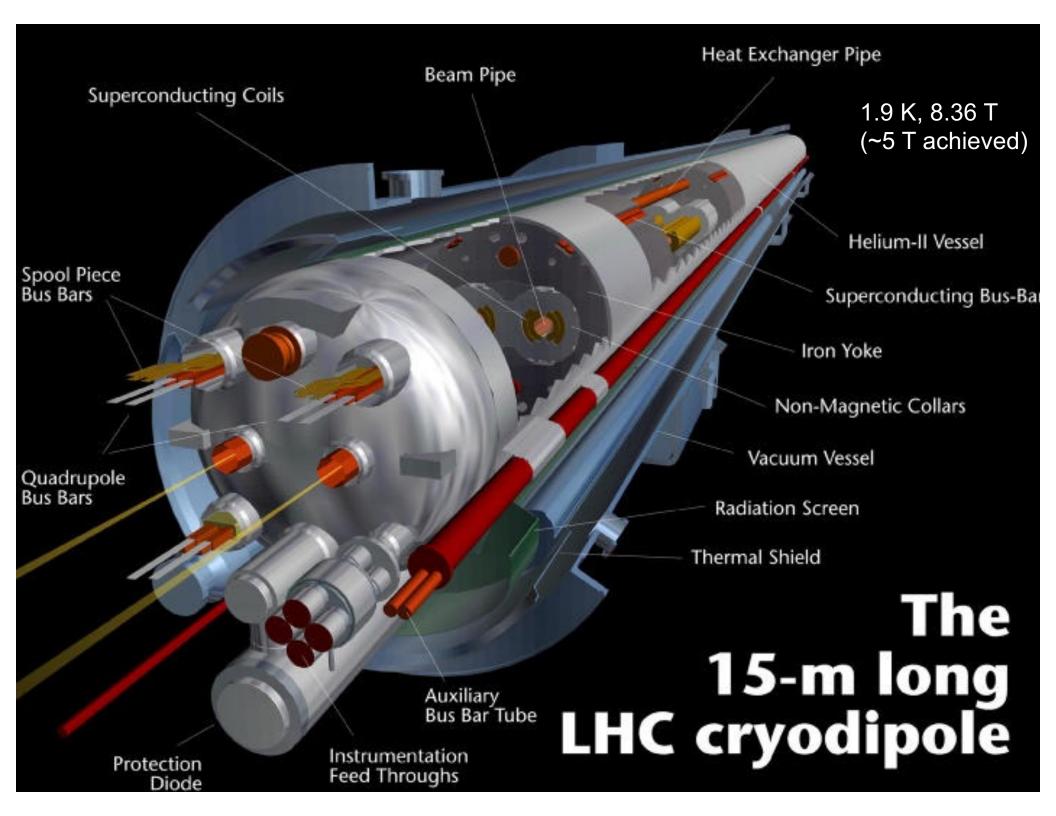
T. Satogata / July 2023

Jerome Fleitner CERN seminar 2021 International Accel School 2023

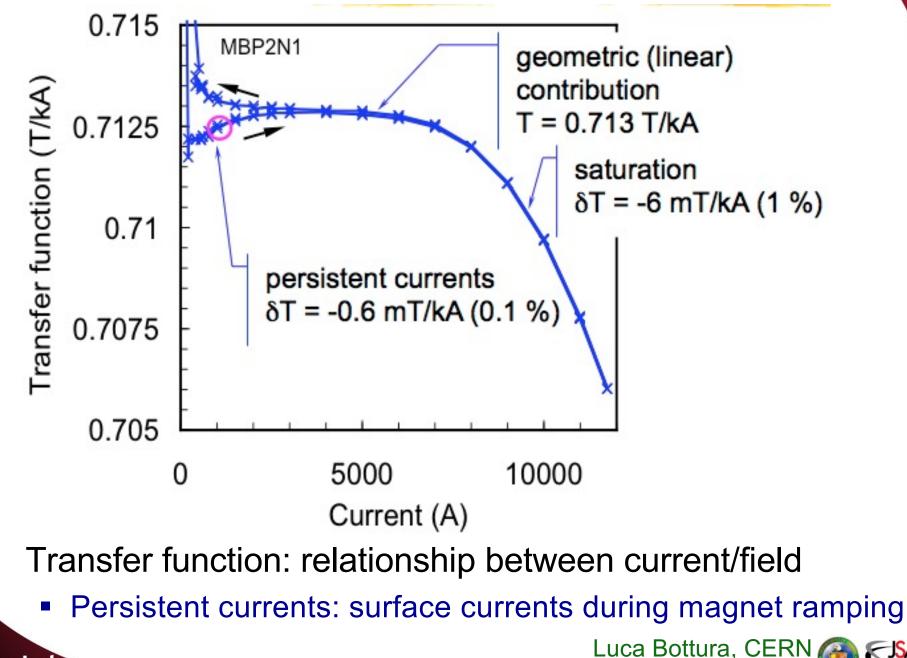
38







### **Superconducting Magnet Transfer Function**



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# Quenching Magnetic stored energy $E = \frac{B^2}{2\mu_0}$ $B = 5 \text{ T}, \quad E = 10^7 \text{ J/m}^3$ LHC dipole $E = \frac{LI^2}{2}$ $L = 0.12 \,\mathrm{H}$ $I = 11.5 \,\mathrm{kA}$ $\Rightarrow E = 7.8 \times 10^6 \text{ J}$ 22 ton magnet $\Rightarrow$ Energy of 22 tons, v = 92 km/hr!

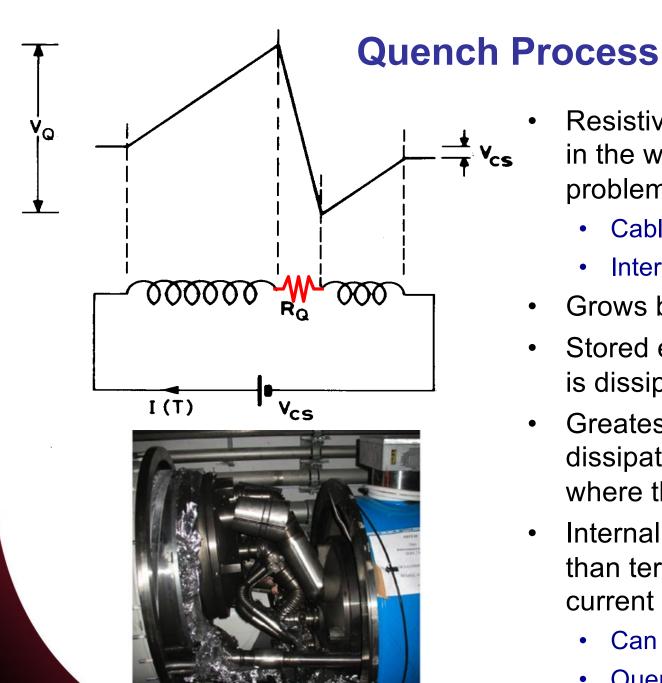


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- Resistive region starts somewhere in the winding at a point: A problem!
  - Cable/insulation slipping
  - Inter-cable short; insulation failure
- Grows by thermal conduction
- Stored energy  $\frac{1}{2}LI^2$  of the magnet is dissipated as heat
- Greatest integrated heat dissipation is at localized point where the quench starts
- Internal voltages **much** greater than terminal voltage (=  $V_{cs}$ current supply)
  - Can profoundly damage magnet
  - Quench protection is important!

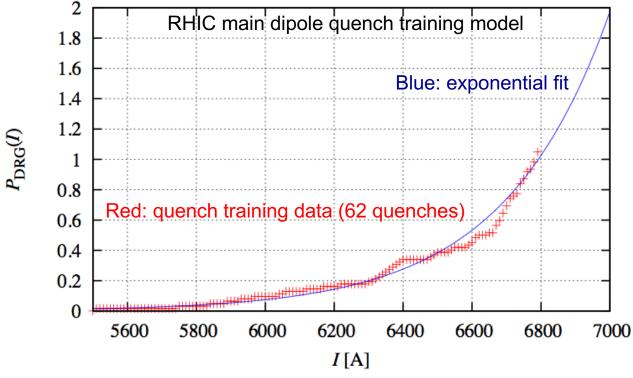
43

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### **Quench Training**

- Intentionally raising current until magnet quenches
  - Later quenches presumably occur at higher currents
    - Compacts conductors in cables, settles in stable position
  - Sometimes necessary to achieve operating current



"Energy Upgrade as Regards Quench Performance", W.W. MacKay and S. Tepikian

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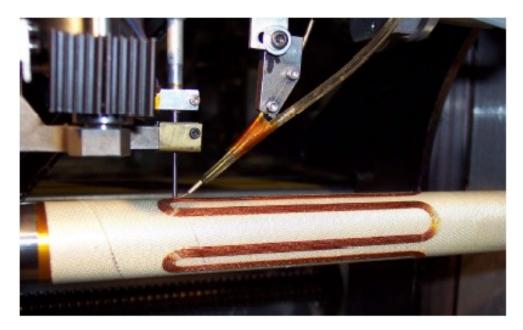
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ΔΔ

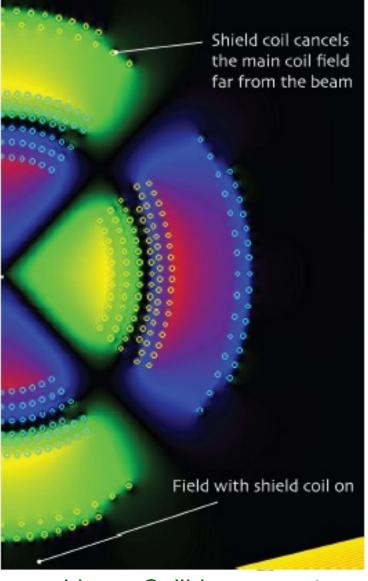
### **Direct-Wind Superconducting Magnets (BNL)**

- 6T Iron-free (superconducting)
- Solid state coolers (no Helium)
- Field containment (LC magnet)
- "Direct-wind" construction



World's first "direct wind" coil machine at BNL

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#### Linear Collider magnet

45



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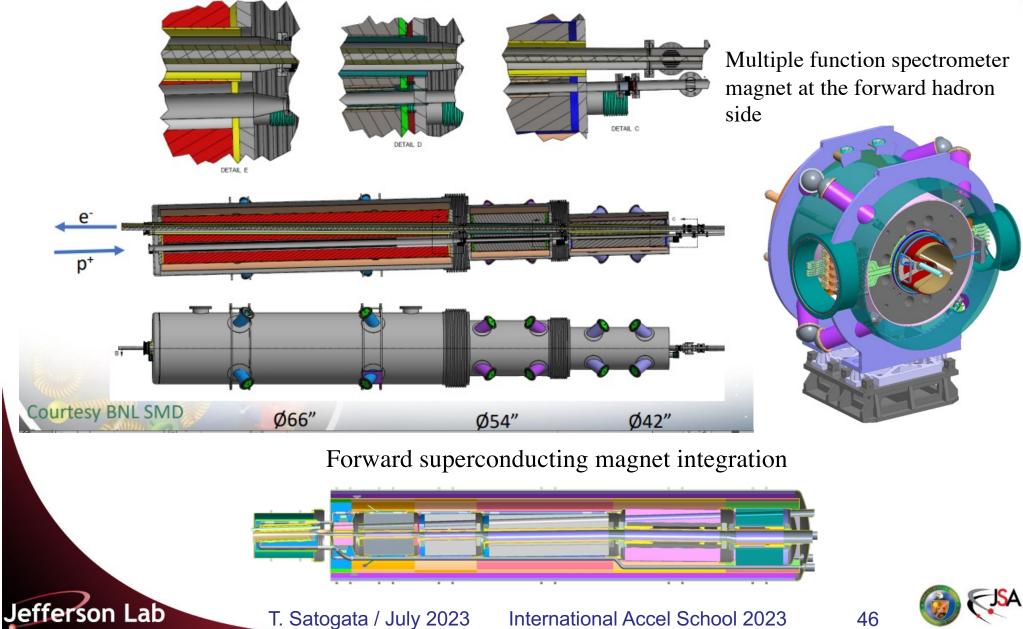
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## **EIC IR Superconducting Magnets**

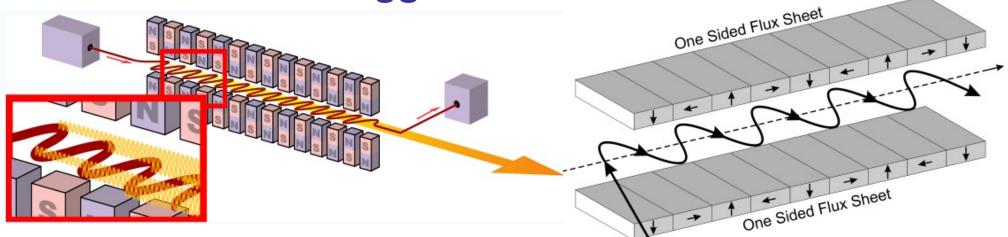
Separate cold masses - helium vessels

Separate circular cryostats with decreasing OD's toward IP

More from A. Seryi next week



#### **FELs: Wigglers and Undulators**



- Used to produce synchrotron radiation for FELs
  - Often rare earth permanent magnets in Halbach arrays
  - Adjust magnetic field intensity by moving array up/down
  - Undulators: produce nm wavelength FEL light from ~cm magnetic periods (γ<sup>2</sup> leverage in undulator equation)
    - Narrow band high spectral intensity

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- Wigglers: higher energy, lower flux, more like dipole synchrotron radiation
  - LCLS/LCLS-II: 100+m long undulator groups!

#### **Feedback to Magnet Builders**

http://www.agsrhichome.bnl.gov/AP/ap\_notes/RHIC\_AP\_80.pdf

#### FEEDBACK BETWEEN ACCELERATOR PHYSICISTS AND MAGNET BUILDERS

S. PEGGS

Relativistic Heavy Ion Collider, Brookhaven National Laboratory, Upton, New York 11973, USA

Submitted to the proceedings of the LHC Single Particle Dynamics Workshop, Montreux, 1996.

#### 1 PHILOSOPHY

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Our task is not to record history but to change it. K. Marx (paraphrased)

How should Accelerator Physicists set magnet error specifications? In a crude social model, they place tolerance limits on undesirable nonlinearities and errors (higher order harmonics, component alignments, et cetera). The Magnet Division then goes away for a suitably lengthy period of time, and comes back with a working magnet prototype that is reproduced in industry.